Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

Qty: 1

Um:

Each

: FLOAT SKIDTUBE

: D412742013

: N/A

: N/A

: N/A

:N/A

: 12/23/2005

Date:

Tuesday, 11/29/2005 11:45:05 AM

Linda Lacelle User:

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 24921

Estimate Number P.O. Number

: 10366

This Issue

First Issue

Written By

Previous Run

: 111

: 11/29/2005 Prsht Rev.

: NIA : 24920

S.O. No. :NA

Type : LANDING GEAR

: SEE COMMENT BELOW : SEE ARNE USER & DARE

Checked & Approved By Comment

: Est Rev: A 05.10.13 New Issue KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

DOCUMENT CONTROL

1.0

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013CHG001

2.0

D2571

Saddle, Fwd, Out



1.0000 Each(s)/Unit Total:

1.0000 Each(s)

D412, 74204**B**B24985

Comment: Qty.:

Pick:

Description

Batch

1 D2571

Qty Part Number

Saddle Fwd Outside

B25829 V

3.0

D2572

Saddle, Fwd, In



Comment: Qty.:

1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2572

Saddle Fwd Inside _

5898

4.0 D2573

Saddle, Aft, Out



Comment: Qty.:

1.0000 Each(s)/Unit Total:

1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2573

Saddle Aft Outside

b2la3le2 V



Part No: PAR #: Fault Category: NCR: Yes No DQA: Date: QA: N/C Closed: Date: NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Corrective Action Section B Verification Approval	V/O:			V	ORK ORDER C	HANGES					
NCR: Date:	DATE	STEP	PR	OCEDURE CH	IANGE				Qty ∣ c	Chief Eng /	Approva QC Inspecto
NCR: WORK ORDER NON-CONFORMANCE (NCR) DATE STEP Description of NC Section A Initial Action Description Sign & Section C Chief Eng Chief											
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DATE STEP Description of NC Initial Action Description Sign & Section C Chief Eng	ICR:			WORK OR	DER NON-CONF	ORMANCE	(NCR))			
Section A Initial Action Description Sign & Section C Chief Eng. C			Description of NC		Corrective Action	Section B		Vorificat	ion A	nnrovol	Annroyal
	DATE	STEP			Action Descr Chief Eng	iption					Approval QC Inspector

NCR:		\	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section E	}	Verification	A	A			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto			
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Date: Tuesday, 11/29/2005 11:45:05 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 24921 Part Number: D412742013 Job Number: Seq. #: Machine Or Operation: Description: D2574 Saddle, Aft, In 5.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch 26363 1 D2574 Saddle Aft Outside 6.0 D2747 Set Screw Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Description Batch **Qty Part Number** B25011 Bolt 4 D2747 7.0 D2876 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch 2 D2876 Saddle Spacer <u>622182</u> D2877 8.0 Saddle Spacer Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch Baac 2 D2877 Saddle Spacer D34031 9.0 Bushing Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description Batch **Qty Part Number** Bushing <u>825809</u> / 16 D3403-1 10.0 D34033 Bushing Comment: Qty.: 8.0000 Each(s) 8.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Batch Description B25809 8 D3403-3 Bushing

Dart Aerospa	ce	Ltd
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W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			STEP PROCEDURE CHANGE By	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No):	PAR #: Fault Category:	NC	R: Yes	No DQ	A:	Date:				

QA: N/C Closed: ____

Date: ___

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	•	Verification	A	Approval		
DATE STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
				·						

Date: Tuesday, 11/29/2005 11:45:05 AM User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: FLOAT SKIDTUBE Job Number: 24921 Part Number: D412742013 Job Number: Seq. #: Machine Or Operation: **Description:** 11.0 D3405041 Lug Assembly Comment: Qty.: 1.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Batch **Qty Part Number** Description *623*038 √ **GHW** Lug 1 D3405-041 12.0 D3405043 Lug Assembly Comment: Qtv.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit Pick: **Qty Part Number** Description Batch D3405-043 **GHW Lug** 13.0 AN4C6A Total: 16.0000 Each(s) Comment: Qty.: 16 0000 Each(s)/Unit Pick: **Qty Part Number** Description Batch Bolt 16 AN4C6A 14.0 AN4C46A BOLT Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Batch **Qty Part Number** Description Bolt 4 AN4C46A 15.0 AN4C52A Comment: Qty.: 8.0000 Each(s) 8.0000 Each(s)/Unit Total: Pick: Batch **Qty Part Number** Description 8 AN4C52A Bolt 16.0 AN6C12A Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Batch **Qty Part Number** Description 783 8 AN6C12A Bolt

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No:	PAR #:	Fault	Category: _	 NCR: Yes	No	DQA:	Date: _	
				QA: N	I/C C	losed:	Date:	

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B			A				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			
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Date: Tuesday, 11/29/2005 11:45:05 AM User: Linda Lacelle **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 24921 Part Number: D412742013 Job Number: Seq. #: **Machine Or Operation:** Description: AN960C416L 17.0 Inventory Comment: Qty.: 32.0000 Each(s) 32.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch 32 AN960C416L Washer 18822 18.0 AN960C616L Inventory Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch M18822 8 AN960C616L Washer 19.0 AN960C716L Inventory Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description Batch **Qty Part Number** Washer <u>M18822.</u> 16 AN960C716L 20.0 MS210434 Nut Comment: Qty.: 28.0000 Each(s)/Unit Total: 28.0000 Each(s) Pick: **Qty Part Number** 28 MS21043-4 Nut_ 21.0 NAS1515H4L Inventory Comment: Qty.: 32.0000 Each(s) 32.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Batch

Description

Washer

32 NAS1515H4L

Dart Aerospace

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	 A:	Date:					

QA: N/C Closed: ____ Date: ____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B			A	Ammerical			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			

Date: Tuesday, 11/29/2005 11:45:06 AM Linda Lacelle User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 24921 Job Number: Seq. #: Machine Or Operation: Description: NAS1515H6L 22.0 Inventory Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description Batch W18809 r 8 NAS1515H6L Washer 23.0 NAS1515H7L Inventory Comment: Qty.: 16.0000 Each(s) 16.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch W18919 16 NAS1515H7L Washer D412742043 SKIDTUBE ASSEMBLY 24.0 Comment: Qty.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit Pick: **Qty Part Number** Description Batch D412-742-043 Skidtube Ass 25.0 D3407041 Tow Ring Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch D3407-041 **TOW RING** 26.0 D34173 Comment: Qty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch Ba4175 V D3417-3 WASHER

Dart Aer	ospace	Ltd
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W/O:		WORK ORDER CHANGES								
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Date: Tuesday, 11/29/2005 11:45:06 AM Linda Lacelle User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 24921 Job Number: **Description:** Seq. #: **Machine Or Operation:** MS210434 Nut 27.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: **Qty Part Number** Description Batch MS21043-4 NUT D34561 Inventory 28.0 Comment: Qty.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit Pick: Batch **Qty Part Number** Description 1 D3456-1 WASHER 29.0 QC4 Comment: INSPEC 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 30.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 DOCUMENT CONTROL 31.0 DC **Comment: DOCUMENT CONTROL** Inspection Level 21 Job Completion

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W/O:		WORK ORDER CHAI	NGES					,
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Part No	•	PAR #· Fault Category:	NCR:	Vac	No DO	Δ.	Date:	

Part No:	PAR #:	Fault Category: NCR: Yes No	DQA:	_ Date: _	
		QA: N/C C	losed:	_ Date: _	
NCR:	W	ORK ORDER NON-CONFORMANCE (NCR)			<u>, </u>
DATE OFF	Description of NC	Corrective Action Section B	/erification	Annroval	Approval

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		Description of NC Corrective Action Section B				Verification	Ammanual	A
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